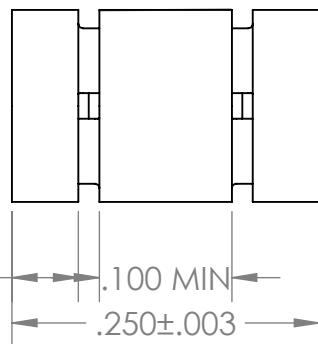
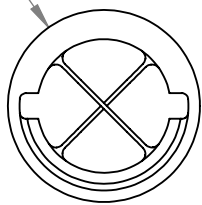


$\phi .1562^{+.0000}_{-.0005}$



2X .050 MIN

.100 MIN

.250±.003

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			UNLESS OTHERWISE SPECIFIED:		NAME	DATE
			DIMENSIONS ARE IN INCHES	DRAWN	VC	3/25
			TOLERANCES:	CHECKED		
			FRACTIONAL ±	ENG APPR.		
			ANGULAR: MACH ± BEND ±	MFG APPR.		
			TWO PLACE DECIMAL ±	Q.A.		
			THREE PLACE DECIMAL ±	COMMENTS:		
			INTERPRET GEOMETRIC TOLERANCING PER:			
			MATERIAL			
			400 SS			
REV.	CHANGE	DATE	FINISH			
	REVISIONS		DO NOT SCALE DRAWING			

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TITLE:		
BD-20		
SIZE	DWG. NO.	REV
A	4030-BD-20	-
SCALE: N/A	WEIGHT:	SHEET 1 OF 1

5

4

3

2

1